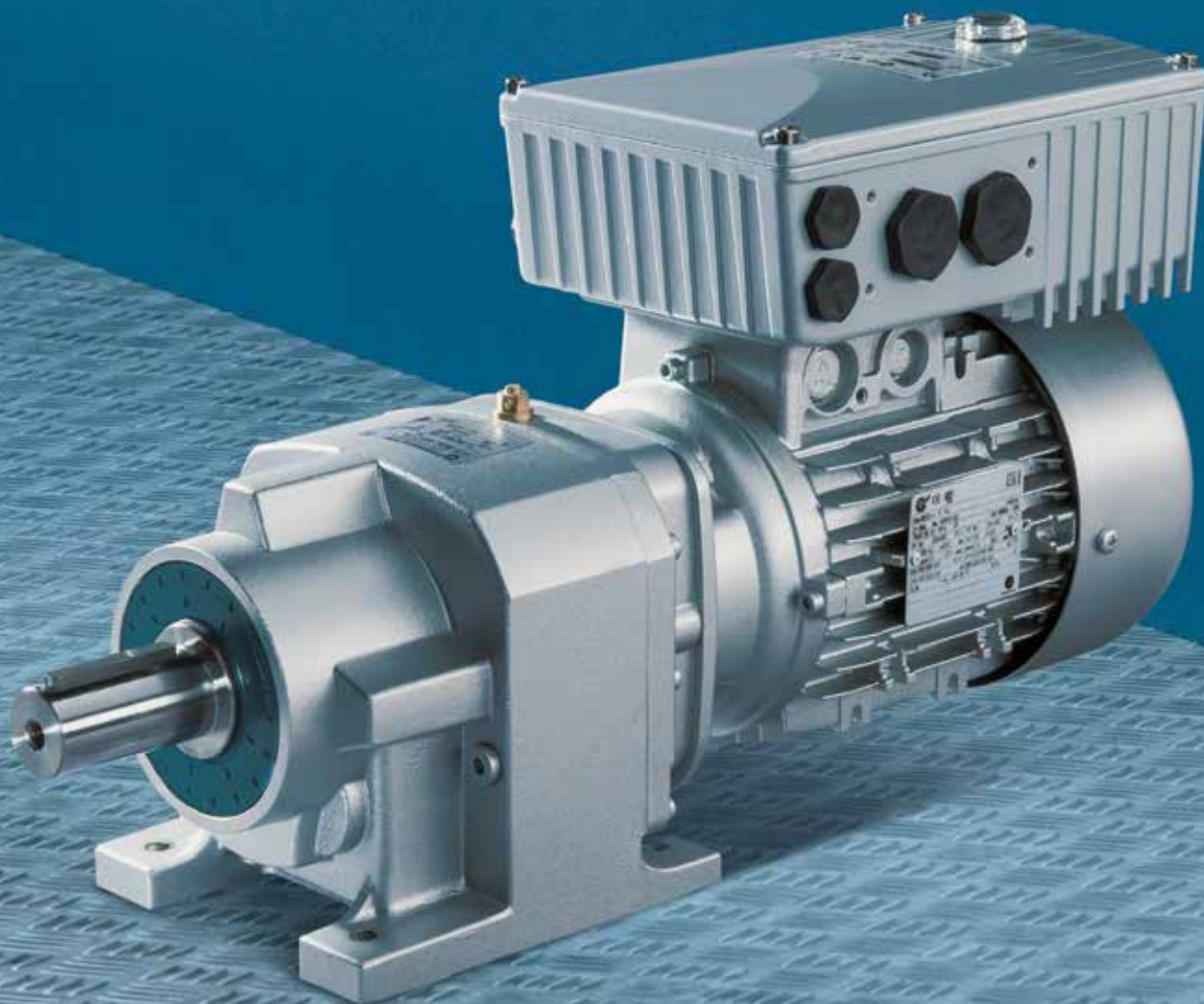


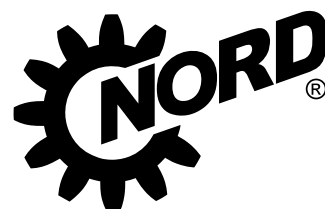
Intelligent Drivesystems, Worldwide Services

# COMPACT FREQUENCY INVERTER FOR DECENTRALISED APPLICATIONS



EN

**NORDAC *BASE***  
**FREQUENCY INVERTER SK 180E**



DRIVESYSTEMS

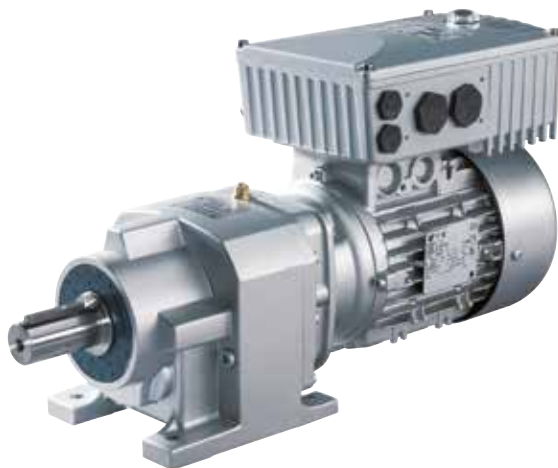
# THE ENTRY LEVEL

## NORDAC *BASE* PRODUCT FAMILY

### NORDAC *BASE*

The advantages of using a frequency inverter to control an electric motor are obvious. Modern frequency inverters offer the typical basic functions such as speed control and communication with control units as well as versions which, for example, can automatically provide positioning and safety functions.

However, many applications do not fully utilise the immense scope of functions of modern frequency inverters. To fill the gap which has resulted between simple motor starters and full featured frequency inverters, NORD has developed a compact model. It concentrates on the essential functions for pumps and conveyor technology (PI / speed control, energy saving, communication with peripherals) and results in significant savings, in both purchase and performance.



- All common drive functions
- Leakage current <16 mA
- Consistent parameter structure
- Stand-alone operation (integrated 24 V power supply)
- 3 digital inputs and 2 digital outputs
- 2 analogue inputs (can optionally be used for current or voltage setpoints, or can also be configured as digital inputs e.g. for sensors)
- 4 parameter sets which can be switched online
- Process controller / PI controller
- Energy saving function: "Automatic flux optimisation"

#### Optional

- AS-Interface on board
- Common bus modules
- I/O modules
- System plug connectors (e.g. Harting HAN 10E)
- Variant for ATEX Zone 22 - 3D
- Various control options (switches, potentiometers or ParameterBoxes)

#### Energy-saving functions

- Automatic flux optimisation for pump/fan applications
- Large energy savings
- Simple setting via parameters

#### Mains EMC filter

##### Class C1 (B)

- All 230 V / 400 V devices have an integrated line filter.
- Also ideal for applications in a domestic environment, due to compliance with Class C1 (for motor-mounting), or Class C2 (for wall mounting with motor cable up to 5 m long)
- Suitable for personal protection due to low leakage current (< 16 mA) for operation with universal fault current FI circuit breakers

#### Process controller, PI controller

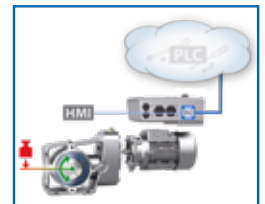
- All NORDAC *BASE* devices feature integrated analogue inputs.
- P and I components can be set separately
- High precision speed regulation.

# VERSATILE AND SUSTAINABLE FOR MODERN AUTOMATION SYSTEMS

Modern automation systems have a wide range of requirements, so that a suitable bus system and drive components must be selected in order to ensure efficient implementation.

For the lower field level, the **AS-Interface** is a cost-effective solution which enables the networking of binary sensors and actuators. A special version of the NORDAC *BASE* series of products which provides an appropriate solution by means of an on-board AS-Interface is available for this price-sensitive area.

The supply voltage (power) is connected separately via the corresponding terminals. An integrated mains unit generates the control voltage for the frequency inverter. This eliminates the need for an additional AUX cable (black).



Available in SK 190E

Device SK ...	190E
Slave profile	S-7.A.
Slave type	A/B slave
Control voltage	Internal power supply
Inputs/Outputs	4/4
Configuration via parameters	✓

# PERFECT PROTECTION

## PROTECTION CLASS IP69K

**NORD** has introduced new solutions (regarding materials, treatment and machining) for the surfaces of motors, gear units, and components and offers an endurance kit providing an enormous degree of resistance against acids and alkalis typically used for cleaning in the food, chemical and pharmaceutical industries.

According to the standards for the food, chemical and pharmaceutical industry, intensive, strict wash down and disinfection processes are required. Cleaning procedures with highly effective wash down agents are

constantly being extended and place higher and higher demands on hygienic design and corrosion resistance. To prevent cleaning and disinfection agents deteriorating the material, the design and coating of machines for such applications has to be smooth and ensure optimum cleanability for manual or automated cleaning cycles.

Geared motors, motor starters and frequency inverters with smooth surfaces and **nsd tupH** surface treatment meet the demands for wear resistance and cleanability.



### Sealed Surface Conversion System

**nsd tupH** from the NORD DRIVESYSTEMS Group is the perfect solution for high-performance applications and extreme conditions.

- Food and beverage industry
  - In particular dairies, meat, poultry and seafood processing companies, bakeries
- Pharmaceutical industry
- Water and sewage plants
- Car washes
- Offshore and coastal areas

**nsd tupH** from the NORD DRIVESYSTEMS Group is an alternative to multi coat painting and stainless steel in highly corrosive environments.

- Conforms to FDA Title 21 CFR 175.300
- Easy to clean surfaces
- Resistant to acids and alkalis (wide pH range)
- No spreading of corrosion, even if damaged
- No flaking
- Corrosion-resistant - prevents contact corrosion
- Free from chromates





## ATEX-compliant drive systems, zone 22 3D

The NORDAC *BASE* can be modified for operation in explosive environments. This allows the operation of the frequency inverter directly in a hazardous area (ATEX 22-3D). The advantages are obvious:

- Compact drive unit
- No complex protective devices
- No motor cables
- Optimum EMC
- Permissible characteristic curves 50 Hz / 87 Hz
- Control range up to 100 Hz or 3000 rpm

Depending on the area of application (conductive or non-conductive dust) the modification also includes the replacement of the transparent diagnostic caps with a version made of aluminium and glass.

It must be noted that operation of the device within the hazardous area is only permitted with integrable modules (SK CU4 modules, internal brake resistors) or specially approved accessories (ATEX potentiometer "SK ATX-POT").

There are exceptions for SK TU4 modules, which are described in detail in the manual for the device. Other accessories (e.g. external brake resistors, plug connectors) are not approved for use within a hazardous area.



### Approval

- According to 2014/34/EU
- ATEX Zone 22 - 3D
  - Version for non-conducting dust: IP55
  - Version for conducting dust: IP66

### Available in all devices



# THE ENTIRE TEAM

## ALL DEVICE VERSIONS AT A GLANCE

		SK 180E	SK 190E
		Size 1+2 0.25 - 2.2 kW	Size 1+2 0.25 - 2.2 kW
Basic functions	Motor and wall mounting possible <sup>1</sup>	✓	✓
	Energy bus - loop-through of mains supply cables <sup>2</sup>	✓	✓
	Communication bus for various devices <sup>2</sup>	✓	✓
	Sensorless current vector control (ISD control)	✓	✓
	Brake chopper (Brake resistor optional) (Size 2 and above)	✓	✓
	RS-232, RS-485 diagnostic interface	✓	✓
	4 switchable parameter sets	✓	✓
	Complete range of functions, as with a control cabinet inverter	✓	✓
	Parameters pre-set with standard values	✓	✓
	Scalable display values	✓	✓
	Automatic determination of motor data	✓	✓
	Energy-saving function, optimised efficiency in partial load operation	✓	✓
	Class C1 line filter in case of motor mounting	✓	✓
	Class C2 line filter in case of wall mounting	✓	✓
	Extensive monitoring functions	✓	✓
	Load monitor	✓	✓
	Process controller / PI controller	✓	✓
	PLC functionality	✓	✓
	Synchronous motor operation (PMSM)	✓	✓
	Modification for operation in an IT network by means of jumpers	✓	✓
Options	All common field bus systems	○	○
	Brake management for mechanical holding brake	○	○
	Lifting gear functionality	○	○
	AS-Interface on board	–	✓
	Internal 24 V power supply unit to supply the control board	✓	✓
	Internal / external brake resistors (Size 2)	○	○
	Switch and potentiometer versions	○	○
	Plug connectors for connection of control, motor and mains cables	○	○

- <sup>1</sup> Wall mounting: wall mounting kit required  
 Motor mounting: an adapter for connection to the motor terminal box may be necessary.
- <sup>2</sup> Direct connection to the terminal bar or via system plug connectors

- ✓ Available as standard  
 ○ Optional  
 – Not available

		SK 180E	SK 190E
		Sizes 1 + 2 0.25 - 2.2 kW	
Control terminals	Number of digital inputs (DIN)	3	3
	Number of digital outputs (DOUT)	2	2
	Number of analogue inputs (AIN) <sup>1</sup>	2	2
	Temperature sensor (PTC)	✓	✓
Communication	RS-485 / RS-232 RJ12	✓	✓
	AS-I Terminal connection	–	✓

<sup>1</sup> 0(2) - 10 V, 0(4) - 20 mA

## Note

Control terminals can be supplemented by optional modules (IOs, brake management).

## Connection and control terminals



## Communication

## Status and diagnostic cockpit

The RJ12 interface for connection of a diagnostic and parameterisation tool (e.g. PC with NORD CON software, ParameterBox) is located behind the transparent cover cap. Analysis, diagnostics, parameterisation and monitoring of the drive unit via software is possible during commissioning or service.

In addition to status and readiness indicators, the current overload level, warnings and error messages are indicated in coded form by the LEDs.



# NORDAC *BASE* FREQUENCY INVERTER

## 1 ~ 110 ... 120 V , 1 / 3 ~ 200 ... 240 V AND 3 ~ 380 ... 400 V

<b>Output frequency</b>	0.0 ... 400.0 Hz	<b>Protection class</b>	IP55, optional IP66, optional IP69K
<b>Pulse frequency</b>	3.0 ... 16.0 kHz	<b>Regulation and control</b>	Sensorless current vector control (ISD), linear V/f characteristic
<b>Typical overload capacity</b>	150 % for 60 s, 200 % for 3.5 s	<b>Motor temperature monitoring</b>	I <sup>2</sup> t Motor PTC / bi-metal switch
<b>Frequency inverter efficiency</b>	> 95 %	<b>Leakage current</b>	< 16 mA
<b>Ambient temperature</b>	-25 °C ... +40 °C (S1) -25 °C ... +50 °C (S3, - 70 % ED)		

Frequency inverters SK 180E...	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	230 V [kW]	240 V [hp]			
-250-112-O (-C)	0.25	1/3	1.7	1 ~ 110...120 V -/+10 % 47 ... 63 Hz	3 ~ AC 0 V up to double the mains voltage
-370-112-O (-C)	0.37	1/2	2.1		
-550-112-O (-C)	0.55	3/4	3.0		
-750-112-O (-C)	0.75	1	3.7		

Frequency inverters SK 180E...	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	230 V [kW]	240 V [hp]			
-250-323-B (-C)	0.25	1/3	1.7	1/3 ~ 200 ... 240 V, -/+ 10 % 47 ... 63 Hz	3 ~ AC 0 V up to mains voltage
-370-323-B (-C)	0.37	1/2	2.2		
-550-323-B (-C)	0.55	3/4	3.0		
-750-323-B (-C)	0.75	1	4.0		
-111-323-B (-C)	1.1	1 1/2	5.5		
-151-323-B (-C)	1.5	2	7.0	3 ~ 200 ... 240 V, -/+ 10 % 47 ... 63 Hz	3 ~ AC 0 V up to mains voltage

Frequency inverters SK 180E...	Nominal motor power		Nominal output current rms [A]	Mains voltage	Output voltage
	400 V [kW]	480 V [hp]			
-250-340-B (-C)	0.25	1/3	1.2	3 ~ 380...480 V, -20 % / +10 %, 47 ... 63 Hz	3 ~ AC 0 V up to mains voltage
-370-340-B (-C)	0.37	1/2	1.5		
-550-340-B (-C)	0.55	3/4	1.7		
-750-340-B (-C)	0.75	1	2.3		
-111-340-B (-C)	1.1	1 1/2	3.1		
-151-340-B (-C)	1.5	2	4.0		
-221-340-B (-C)	2.2	3	5.5		

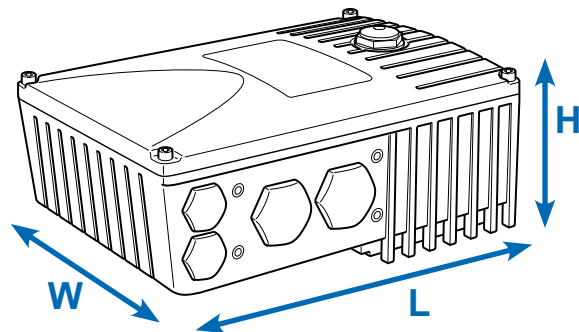


#### IP66 measures

- Coated aluminium components
- Coated circuit boards
- Low-pressure test
- Diaphragm valve
- As for IP66

#### IP69K measures

- nsd tupH-surface treatment



Frequency inverters SK180E ...	Weight [kg]	Dimensions L x W x H [mm]	Size
-250-112-O (-C)	2.9	221 x 154 x approx. 101	1
-370-112-O (-C)			
-550-112-O (-C)			
-750-112-O (-C)			

Frequency inverters SK180E ...	Weight [kg]	Dimensions L x W x H [mm]	Size
-250-323-B (-C)	2.9	221 x 154 x approx. 101	1
-370-323-B (-C)			
-550-323-B (-C)			
-750-323-B (-C)	4.1	254 x 165 x approx. 123	2
-111-323-B (-C)			
-151-323-B (-C)			

Frequency inverters SK180E ...	Weight [kg]	Dimensions L x W x H [mm]	Size
-250-340-B (-C)	2.9	221 x 154 x approx. 101	1
-370-340-B (-C)			
-550-340-B (-C)			
-750-340-B (-C)			
-111-340-B (-C)			
-151-340-B (-C)	4.1	254 x 165 x approx. 123	2
-221-340-B (-C)			

# VARIED INSTALLATION POSSIBILITIES

## Motor Assembly

The frequency inverter can be mounted directly on the terminal box of the (geared) motor, thus forming a perfect unit consisting of the drive and the control technology. This motor-mounted format makes full use of its unbeatable advantages: compact overall dimensions of the drive unit; practically immediate readiness for use after connection to the mains supply thanks to the pre-configuration of the drive unit at the factory; optimum EMC due to short cable lengths, or elimination of a motor cable.

## Wall mounting

As an alternative to motor mounting, the device can be mounted close to the motor with the aid of an optional wall mounting kit. You can select from different versions depending on the prevalent ambient conditions.

### 1. Standard version **SK TIE4-WMK-1-K**

Note: If the frequency inverter is wall mounted, the cooling air flow from the motor is not present. This can ultimately result in power restrictions (derating) for the frequency inverter.

### 2. Version with **nsd tupH** surface treatment **SK TIE4-WMK-1-NSD**

This version differs from the standard version due to the different material and **nsd tupH** surface treatment. It is intended for applications in which protection class IP69K is required.

### 3. ATEX version **SK TIE4-WMK-1-EX**

This version is functionally comparable to the standard version, however it is suitable for use in explosion hazard environments (ATEX Zone 22 3D).

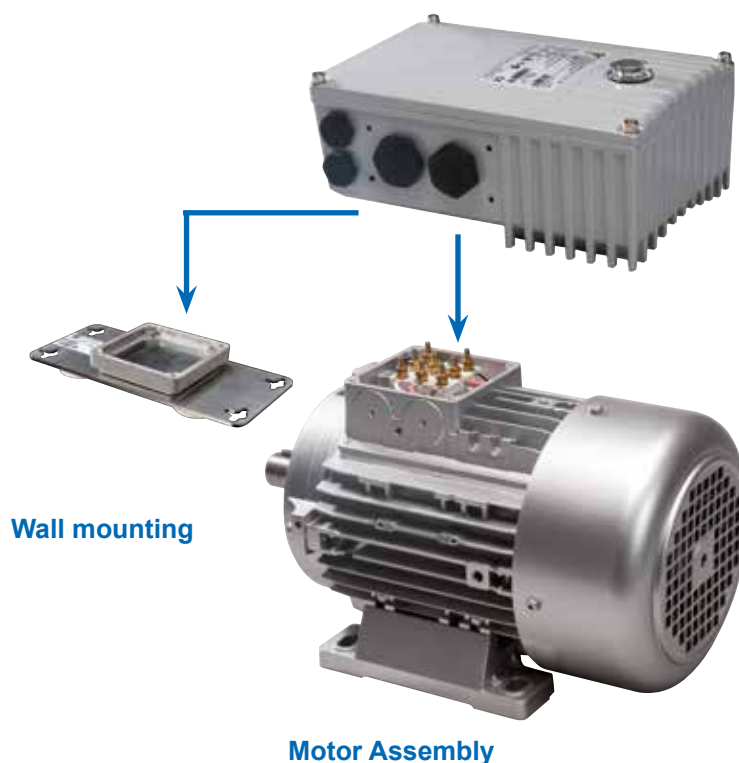
Designation	Material No.	Frequency inverters <sup>1</sup> for size FI
SK TIE4-WMK-1-K	275 274 004	Size 1, 2
SK TIE4-WMK-1-NSD	275 274 014	Size 1, 2
SK TIE4-WMK-1-EX	275 175 053	Size 1, 2
SK TIE4-WMK-TU	275 274 002	Type: SK TU4-

<sup>1</sup> Mounting of the WMK underneath the motor starter

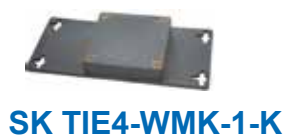
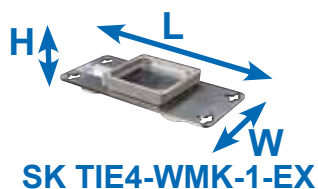
<sup>2</sup> H = Increase in the total height of the device if mounted on the wall mounting kit

<sup>3</sup> Mounting of the WMK on the connection unit of the technology unit

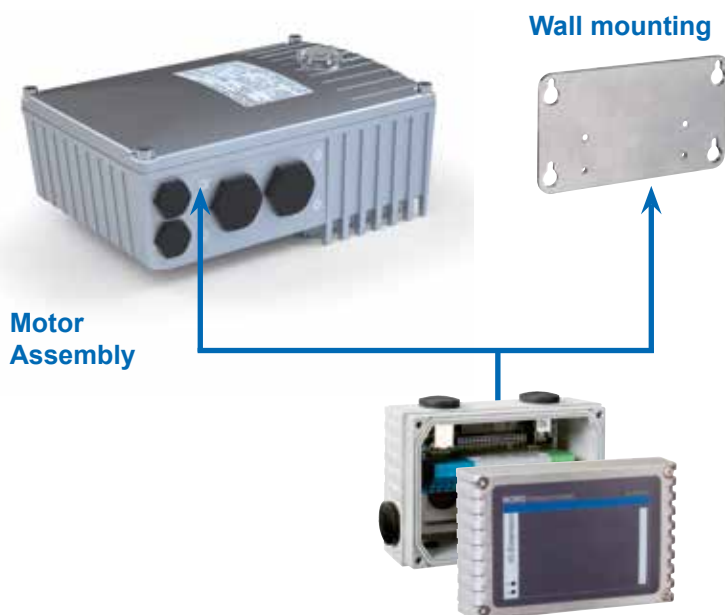
## Motor-mounted or wall-mounted motor starters



Designation	Version Material	Integrated fan	Achievable protection class	Weight [kg]	Dimensions L x W x H [mm]	Remarks
SK TIE4-WMK-1-K	Plastic	-	IP66	0.2	205 x 95 x 5	Note: derating as necessary
SK TIE4-WMK-1-NSD	Stainless steel	-	IP69K	0.6	205 x 95 x 4	<b>nsd tuPH</b> - Surface treatment of the terminal box cover Note: derating as necessary
SK TIE4-WMK-1-EX	Stainless steel	-	IP66	0.6	205 x 95 x 4	Note: derating as necessary
SK TIE4-WMK-TU	Stainless steel	-	IP66	0.4	155 x 85 x 3	



### Technology unit on NORDAC *BASE* or wall mounting



# BRAKE RESISTORS (ONLY FOR SIZE 2 DEVICES)

## INTERNAL VERSIONS

### Internal brake resistor

#### SK BRI4

Internal brake resistors are intended for applications in which slight or only sporadic and brief braking (e.g. continuous conveyor equipment, mixing equipment) is to be expected. In addition, they enable the use of the frequency inverter in very confined spaces or in an explosive atmosphere.

Internal brake resistors are intended for installation in the connection unit of the frequency inverter. The units offer space for implementing one brake resistor each.

For thermal reasons, the rated continuous output is limited to 25%.

Equipment with a brake resistor has to be specified additionally during ordering. Retrofitting is not possible.



Frequency inverters SK 180E / SK190E		Resistor type	Material No.	Resistance [Ω]	Continuous power [W]	Power consumption <sup>2</sup> [kW]
1/3~ 230 V	... -750-323-B up to ... -151-323-B	SK BRI4-1-200-100	275 272 008	200	100/25%	1.0
3~ 400 V	... -151-340-B up to ... -221-340-B	SK BRI4-1-400-100	275 272 012	400	100/25%	1.0

<sup>1</sup> Reduction of the continuous output of the brake resistor to 25% of the rated output

<sup>2</sup> Permissible max. once within 10 s

# BRAKE RESISTORS (ONLY FOR SIZE 2 DEVICES BG2)

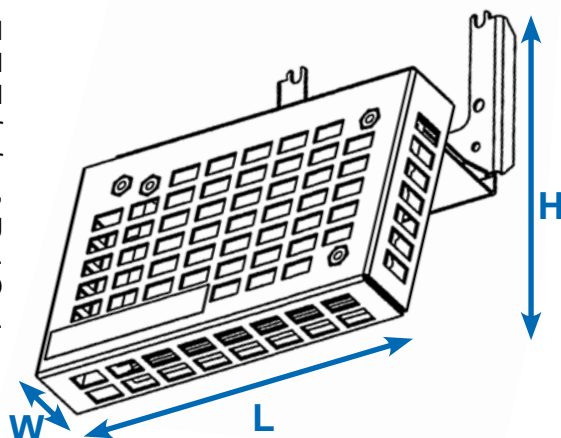
## EXTERNAL VERSIONS

### External brake resistors SK BRE4

External brake resistors (IP67) are intended for applications in which longer (lifting equipment), frequent (cyclic operation) or intensive (highly dynamic positioning applications) braking is to be expected. They are mounted directly on the frequency inverter. Typically, they can develop high surface temperatures (>70 °C), which exclude their use in an explosive atmosphere.

#### Note

The brake resistors listed here are designed for typical applications with occasional braking. In case of doubt or for applications with higher braking power (lifting equipment), we recommend specific planning of the necessary brake resistor. Please contact the NORD DRIVESYSTEMS Group directly.



Frequency inverters SK 180E / SK190E		Resistor type Material No.	Resistance [Ω]	Continuous output [W]	Power consumption <sup>1</sup> [kW]	L x W x H [mm]
1/3~ 230 V	... -750-323-B up to ... -151-323-B	SK BRE4-1-100-100 275 273 005	100	100	2.2	150 x 61 x 178
		Alternatively: SK BRE4-2-100-200 275 273 105	100	200	4.4	255 x 61 x 178
3~ 400 V	... -151-340-B up to ... -211-340-B	SK BRE4-1-200-100 275 273 008	200	100	2.2	150 x 61 x 178
		Alternatively: SK BRE4-2-200-200 275 273 108	200	200	4.4	255 x 61 x 178

<sup>1</sup> Permissible max. once within 120 s



# OPERATION AND PARAMETERISATION

## CONTROL AND PARAMETERISATION UNITS /SOFTWARE

Designation Material No.	Handheld	Control cabinet installation	Wall mounting	Protection class	Description	Remarks
ParameterBox SK PAR-3H 275 281 014	✓	–	–	IP54	Suitable for control and parameterisation, LCD screen (illuminated), plain text display in 14 languages, direct control of up to five devices, memory for five device data sets, convenient control keypad, communication via RS-485, including 2 m connection cable.	Connection for data exchange with NORDCON on a PC via RS-232 (USB 2.0), including 1 m connection cable, 4.5 ... 30 V DC/1.3 W Supply e.g. directly via the frequency inverter
SimpleControlBox SK CSX-3H 275 281 013	✓	–	–	IP54	Suitable for control and parameterisation, 4-digit, 7-segment display, direct control of a device, convenient control keypad, including 2 m connection cable.	Electrical data: 4.5 ... 30 V DC / 1.3 W, supply e. g. directly via the frequency inverter
Control box SK POT1-1 278 910 120	✓	–	✓	IP66	Suitable for control, potentiometer 0% ... 100% (0 ... 10 V), switch Left OFF Right, including 3 m connection cable.	
Control box SK POT1-2 278 910 140	✓	–	✓	IP66	Suitable for control, potentiometer 0% ... 100% (0 ... 10 V), switch Left OFF Right, including 20 m connection cable.	
SimpleSetpointBox SK SSX-3A 275 281 513	✓	–	✓	IP54	Suitable for control and parameterisation, 4-digit, 7-segment display, direct control of a device, 3 operating modes, convenient control keypad.	Electrical data: 19.2 ... 28.8 V DC, 35 mA, supply e.g. directly via the frequency inverter, communication via RS-485 or IO link
Adapter cable RJ12-SUB-D9 278 910 240					To connect the frequency inverter to the serial interface of a PC via SUB-D9	Length: approx. 3 m
Connection set SK TIE4-RS232-USB 275 274 604					To connect the frequency inverter to the serial interface of a PC via USB 2.0,	Consisting of adapter cable RJ12-SUB-D9 and RS-232 to USB inverter Length: approx. 3 m + 0.5 m
Control and parameterisation software NORDCON	–	–	–	–	Software for control and parameterisation as well as commissioning assistance and fault analysis of NORD electronic drive technology. Parameter names in 14 languages	Free download: <a href="http://www.nord.com">www.nord.com</a>
NORDAC Bluetooth stick ACCESS BT SK TIE5-BT-STICK 275 900 120					Interface for wireless connection to a mobile terminal device (e.g. tablet or smartphone) via Bluetooth. With the aid of the NORDCON APP, the NORDCON software for mobile terminal devices, enables smart operation and parameterisation as well as commissioning assistance and fault analysis of NORD electronic drive technology.	Available free of charge for Android and iOS

# COMMUNICATION INTERFACES

## FIELD BUS EXTENSIONS

Designation Material No.	Installation	Attached / separate	Protection class	Number of inputs / outputs	Description	Remarks
SK CU4-PBR 275 271 000	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to 4 devices to a PROFIBUS DP field bus. Digital signals can alternatively be connected via the front M12 round plug connector (only M12 modules)	Baud rate: maximum 12 MBd  Protocol: DPV 0 and DPV 1  SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-PBR-C¹ 275 271 500						
SK TU4-PBR 275 281 100	–	✓	IP55	4 digital inputs		
SK TU4-PBR-C 275 281 150	–	✓	IP66			
SK TU4-PBR-M12 275 281 200	–	✓	IP55	2 digital outputs		
SK TU4-PBR-M12-C 275 281 250	–	✓	IP66			
SK CU4-CAO 275 271 001	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to four devices to a CANopen field bus. Alternatively, digital signals can be connected via front M12 plug connector (only M12 modules)	Baud rate: maximum 1 MBaud  Protocol: DS 301 and DS 402  SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-CAO-C¹ 275 271 501						
SK TU4-CAO 275 281 101	–	✓	IP55	4 digital inputs		
SK TU4-CAO-C 275 281 151	–	✓	IP66			
SK TU4-CAO-M12 275 281 201	–	✓	IP55	2 digital outputs		
SK TU4-CAO-M12-C 275 281 251	–	✓	IP66			
SK CU4-DEV 275 271 002	✓	–	–	2 digital inputs	Interface as gateway for direct connection of up to 4 devices to a DeviceNet field bus. Digital signals can alternatively be connected via the front M12 round plug connector (only M12 modules)	Baud rate: maximum 500 kBaud  Profile: AC-Drive and NORD-AC  SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-DEV-C¹ 275 271 502						
SK TU4-DEV 275 281 102	–	✓	IP55	4 digital inputs		
SK TU4-DEV-C 275 281 152	–	✓	IP66			
SK TU4-DEV-M12 275 281 202	–	✓	IP55	2 digital outputs		
SK TU4-DEV-M12-C 275 281 252	–	✓	IP66			

<sup>1</sup> Version with varnished circuit boards for applications in IP6X devices

# COMMUNICATION INTERFACES

## INDUSTRIAL ETHERNET EXTENSIONS

Designation Material No.	Installation	Attached / separate	Protection class	Number of inputs / outputs	Description	Remarks
SK CU4-ECT 275 271 017	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to four devices to an EtherCAT field bus. Connection of the bus cable via the front M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, CoE (CAN over EtherCAT), SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-ECT-C <sup>1</sup> 275 271 517						
SK TU4-ECT 275 281 117	–	✓	IP55	8 digital inputs	Interface as gateway for direct connection of up to four devices to an EtherNet/IP field bus. Connection of the bus cable via the front M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK TU4-ECT-C 275 281 167	–	✓	IP66	2 digital outputs		
SK CU4-EIP 275 271 019	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to four devices to a POWERLINK field bus. Connection of the bus cable via the front M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-EIP-C <sup>1</sup> 275 271 519						
SK TU4-EIP 275 281 119	–	✓	IP55	8 digital inputs	Interface as gateway for direct connection of up to four devices to a POWERLINK field bus. Connection of the bus cable via the front M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK TU4-EIP-C 275 281 169	–	✓	IP66	2 digital outputs		
SK CU4-POL 275 271 018	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to four devices to a PROFINET IO field bus. Connection of the bus cable via the front M12 round plug connector (only TU4 modules)	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-POL-C <sup>1</sup> 275 271 518						
SK TU4-POL 275 281 118	–	✓	IP55	8 digital inputs	Interface as gateway for direct connection of up to four devices to a PROFINET IO field bus. Connection of the bus cable via the front RJ45 or M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK TU4-POL-C 275 281 168	–	✓	IP66	2 digital outputs		
SK CU4-PNT 275 271 015	✓	–	IP20	2 digital inputs	Interface as gateway for direct connection of up to four devices to a PROFINET IO field bus. Connection of the bus cable via the front RJ45 or M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK CU4-PNT-C <sup>1</sup> 275 271 515						
SK TU4-PNT 275 281 115	–	✓	IP55	8 digital inputs 2 digital outputs	Interface as gateway for direct connection of up to four devices to a PROFINET IO field bus. Connection of the bus cable via the front RJ45 or M12 round plug connector (only TU4 modules).	Baud rate: maximum 100 MBaud, SK CU4 module: Derating (see data sheet) SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit
SK TU4-PNT-C 275 281 165	–	✓	IP66			
SK TU4-PNT-M12 275 281 122	–	✓	IP55			
SK TU4-PNT-M12-C 275 281 172	–	✓	IP66			

<sup>1</sup> Version with varnished circuit boards for applications in IP6X devices

# EXPANSION INTERFACES

## IO EXTENSIONS

Designation Material No.	Installation	Attached / separate	Protection class	Number of inputs / outputs	Description	Remarks		
SK CU4-IOE2 275 271 007	✓	–	IP20	2 <sup>2</sup> digital and 2 <sup>3</sup> analogue inputs, 2 analogue outputs	Sensor and actuator signal processing, connection via terminal bar Alternative connection of digital signals via front M12 round plug connector (only M12 modules)	Analogue signals: IN / OUT: 0(2) ... +10 V or 0(4) ... 20 mA		
SK CU4-IOE2-C <sup>1</sup> 275 271 507								
SK CU4-IOE 275 271 006	✓	–	IP20	2 digital and 2 <sup>3</sup> analogue inputs 1 analogue output		Analogue signals: IN: -10 V ... +10 V or 0(4) ... 20 mA  OUT: 0(2) ... +10 V or 0(4) ... 20 mA  SK TU4 modules plus matching SK TI4-TU-BUS / SK TI4-TU-BUS-C connection unit		
SK CU4-IOE-C <sup>1</sup> 275 271 506								
SK TU4-IOE 275 281 106	–	✓	IP55	4 digital and 2 analogue inputs				
SK TU4-IOE-C 275 281 156	–	✓	IP66					
SK TU4-IOE-M12 275 281 206	–	✓	IP55				2 digital and 1 analogue output	
SK TU4-IOE-M12-C 275 281 256	–	✓	IP66					
SK TI4-TU-BUS 275 280 000	–	✓	IP55	–			Connection unit for SK TU4-.... bus interfaces or IO - extensions (IP55)	
SK TI4-TU-BUS-C 275 280 500	–	✓	IP66	–			Connection unit for SK TU4-.... bus interfaces or IO - extensions (IP66)	
SK TIE4-WMK-TU 275 274 002	–	✓	IP66	–	For separate mounting of SK TU4... modules with SK TI4-TU-...			

<sup>1</sup> Version with varnished circuit boards for applications in IP6X devices

<sup>2</sup> Digital inputs can optionally be used as digital inputs or outputs

<sup>3</sup> Analogue inputs can optionally be used as analogue or digital inputs

# SUPPLY AND CONTROL

## 24 V POWER SUPPLY UNITS, POTENTIOMETERS AND SWITCHES

Designation Material No.	Installation	Attached / separate	Protection class	Description	Remarks
SK CU4-POT 275 271 207	–	✓	IP66	Switches and potentiometers	Switches: "ON R" - "OFF" - "ON L", 10 - kΩ potentiometer
SK TIE4-SWT 275 274 701	–	✓	IP66	Switch	"ON R" - "OFF" - "ON L"
SK TIE4-POT 275 274 700	–	✓	IP66	Potentiometer	10 kΩ potentiometer
SK ATX-POT 275 142 000	–	✓	IP66	Potentiometer	10 kΩ - potentiometer, approved for use in ATEX Zone 22 3D
SK CU4-REL 275 271 011	✓	–	IP20	2x AIN / AOUT 2 DIN / relay	Converter for analogue signals -10 ... +10 V to 0 ... 10 V, 2 x changeover relay outputs 1 A (≤ 30 V), controlled via a digital input
SK CU4-REL-C <sup>1</sup> 275 271 511					
SK CU4-MBR 275 271 010	✓	–	IP20	230 V / 400 V, max. 0.5 A	For direct control and supply of an electromagnetic holding brake
SK CU4-MBR-C <sup>1</sup> 275 271 510					
SK TU4-MSW 275 281 123	–	✓	IP55	1~ 100 - 240 V / 3~ 200 - 500 V, 16 A	Switch to disconnect the device from the power supply, black twist grip plus suitable SK TI4-TU-MSW/SK TI4-TU-MSW-C connection unit
SK TU4-MSW-C 275 281 173	–	✓	IP66	1~ 100 - 240 V / 3~ 200 - 500 V, 16 A	
SK TI4-TU-MSW 275 280 200	–	✓	IP55		SK TU4-... connection unit for maintenance switches (IP55)
SK TI4-TU-MSW-C 275 280 700	–	✓	IP66		SK TU4-... connection unit for maintenance switches (IP66)
SK TIE4-WMK-TU 275 274 002	–	–	IP66		For separate mounting of SK TU4... modules with SK TI4-TU-...

<sup>1</sup> Version with varnished circuit boards for applications in IP6X devices





# PERFECT CONNECTIONS WITH SYSTEM PLUG CONNECTORS

The use of optionally available plug connectors for power and control connections not only makes it possible to replace the drive unit with almost no loss of time in case of servicing, but also minimises the danger of installation errors when connecting the device. This enables the perfect construction of an energy or communication bus. Typical plug connector versions are summarised below.

## Plug connectors for power connections

Plug connectors from various manufacturers are available for the motor or mains connection for rated currents of up to 20A.

Type	Data	Designation	Material No.
Power input	500 V, 16 A	SK TIE4-HAN10E-M1B-LE	275 135 070
Power input	500 V, 16 A	SK TIE4-HAN10E-M2B-LE	275 135 000
Power input	500 V, 16 A	SK TIE4-HANQ8-K-LE-MX	275 135 030
Power input	500 V, 20 A	SK TIE4-QPD_3PE-K-LE	275 274 125
Power output	500 V, 16 A	SK TIE4-HAN10E-M2B-LA	275 135 010
Power output	500 V, 16 A	SK TIE4-HANQ8-K-LA-MX	275 135 040
Motor output	500 V, 16 A	SK TIE4-HAN10E-M2B-MA	275 135 020
Motor output	500 V, 16 A	SK TIE4-HANQ8-K-MA-MX	275 135 050
Power input + motor or power output	400 V, 16 A	SK TIE4-2HANQ5-K-LE-LA	275 274 110



## Plug connectors for control connections

Various M12 round plug connectors are available as flanged plugs or flanged sockets. The plug connectors are intended for installation in an M16 screw fitting on the device and can be oriented in any direction. The protection class (IP67) of the plug connector only applies in the screwed state.

The cover caps correspond to the colour version as does the plastic body of the plug connector.

Expansion and reducer adapters are available for installation in an M12 or M20 screw fitting.



Type	Version	Designation	Material No.
System bus IN	Plug connectors	SK TIE4-M12-SYSS	275 274 506
System bus OUT	Bushing	SK TIE4-M12-SYSM	275 274 505
Sensors/actuators	Bushing	SK TIE4-M12-INI	275 274 503
Sensors/actuators	Plug connectors	SK TIE4-M12-INP	275 274 516
Analogue signal	Bushing	SK TIE4-M12-ANA	275 274 508
HTL encoder	Bushing	SK TIE4-M12-HTL	275 274 512
AS-Interface	Plug connectors	SK TIE4-M12-ASI	275 274 502
AS-Interface – Aux	Plug connectors	SK TIE4-M12-ASI-AUX	275 274 513
CANopen/DeviceNet IN	Plug connectors	SK TIE4-M12-CAO	275 274 501
CANopen/DeviceNet OUT	Bushing	SK TIE4-M12-CAO-OUT	275 274 515
Ethernet	Bushing	SK TIE4-M12-ETH	275 274 514
PROFIBUS (IN + OUT)	Connector + socket	SK TIE4-M12-PBR	275 274 500
Connection extension	M12 - M16	SK TIE4-M12-M16	275 274 510
Connection reduction	M20 – M16	SK TIE4-M20-M16	275 274 511

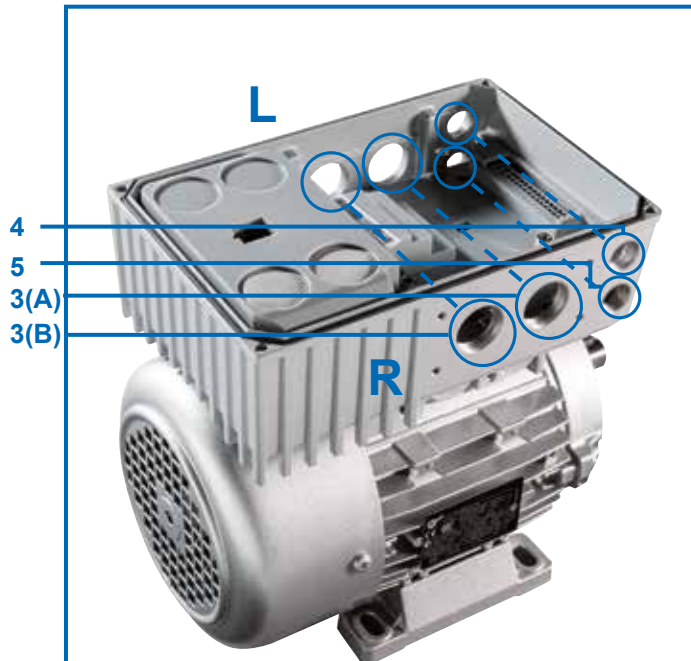


# INSTALLATION LOCATIONS FOR SYSTEM CONNECTORS

## System connectors

The devices provide various screw fittings which can be used for the installation of cable glands or system connectors. Screw-in reduction or expansion adapters enable the connection of additional cable cross sections as required.

### NORDAC BASE



## Option locations

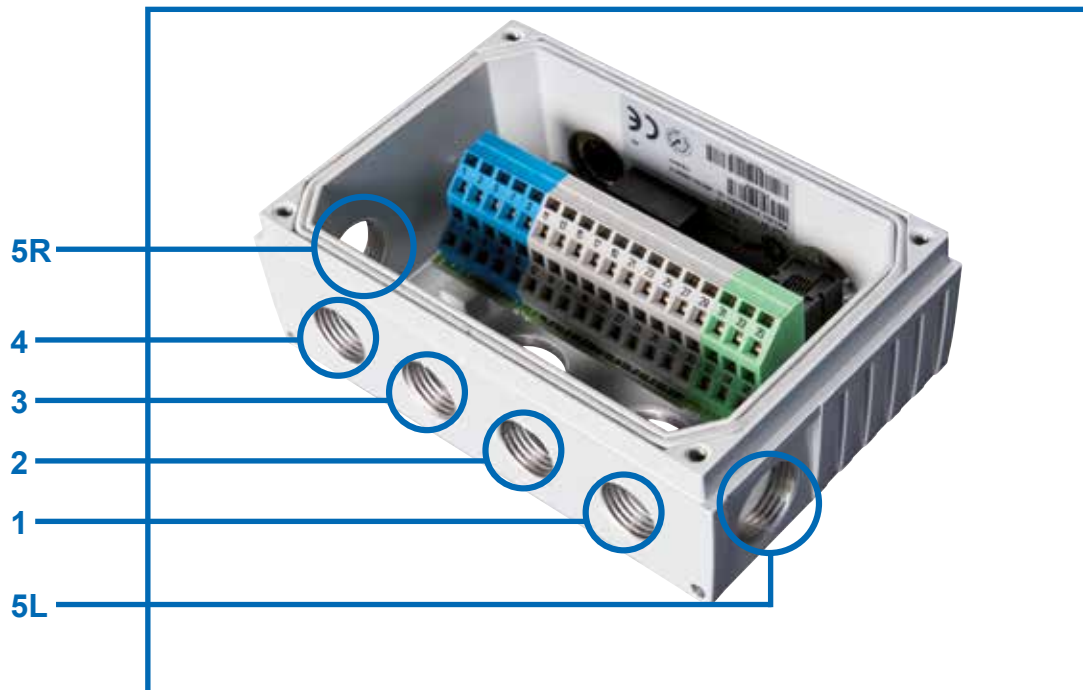
**(R or L assignment, view towards the motor fan)**

- 3 L/R** 2 x M25 screw fitting (A/B)
- 4 L/R** M16 screw fitting
- 5 L/R** M16 screw fitting

The plug connectors for the power connection are installed at position 3 (R or L).



## Connection unit - Technology Unit



### Optional slots of the SK TI4-TU-...

- 1 M16 screw fitting
- 2 M16 screw fitting
- 3 M16 screw fitting
- 4 M16 screw fitting
- 5 L/R M20 screw fitting





# NOT TO BE UNDERESTIMATED – THE CORRECT CONNECTION METHOD

With the NORDAC *LINK*, *FLEX*, *BASE* and *START* frequency inverters and motor starters, the NORD DRIVESYSTEMS Group provides the right product for motor control for all decentralised drive technology applications. The advantages, such as short motor cables, improved EMC and installation without control cabinets are obvious.

Connection of the decentralised components (motor and electronics) is made either with a permanent connection with cable glands<sup>1</sup> or can be in the form of plug connectors. However, the full advantages of decentralised drive technology are only achieved with the selection of plug-in connectors.

- Quick and simple electrical connection
- Minimisation of connection errors
- Minimum installation effort for installation, maintenance and servicing
- Reduced downtime in case of replacement

NORD supplies an extensive range of connection and control cables.

- Depending on the version, connecting cables include power connection cables (mains and motor) and if necessary cables for thermistors as well as 24 V DC control voltage.
- Control cables are exclusively used for transmitting control signals (encoder, bus, IO signals).

Connection and control cables are supplied pre-assembled. They are available in various lengths and can optionally be provided with open ends or plug connectors. Connection cables are certified for global use according to the relevant IEC and UL standards. Typically, all cables<sup>2</sup> are shielded.

<sup>1</sup> Not for NORDAC *LINK*

<sup>2</sup> Except for mains connection/daisy chain cables



# DESIGNATION OF PRE-ASSEMBLED CABLES

## Pre-assembled cables

- Cables for motor and frequency inverter connection
- Mains connection and signal cables
- Customised plugs and cable lengths

### SK CE-HQ8-K-MA-H10E-M1B-3\_0M

#### Labelling for various combinations

3\_0 is length 3m

M stands for IEC (EU) certified cable,

Note: only permissible for plug connectors

#### Motor / Encoder / Brake resistor cable ends

##### Version and material labelling

H10E = HAN 10E plug connector

M1B = Metal lock, otherwise identical to frequency inverter / motor starter cable end

Note: Material labelling is only permissible for plug connectors

#### Cable category

LE = Line connection

LA = Daisy chain line connection

MA = Motor connection

BRW5 = Brake resistor

AG = Absolute encoder

IG = Incremental encoder

...C = Combination encoder (AG/IG)

IG0 = Encoder with zero track

#### Frequency inverter/motor starter cable ends:

##### Version and material labelling

HQ8 = HAN Q8/0 plug connector

HQ4 = HAN Q4 plug connector(w/o = without)

HQ42 = HAN Q4/2 plug connector (24 V DC)

OE = Open ends

A5F = M12 A-coded 5-pin female

B4M = M12 B-coded 4-pin male

K = Plug connector with plastic housing

M = Plug connector with metal housing

#### Cable extension

# TECHNICAL DATA

## CABLES

The design depends on the ambient conditions and the type of installation and must be decided by the customer.  
All options can be requested from NORD according to the specific project.


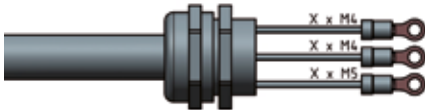
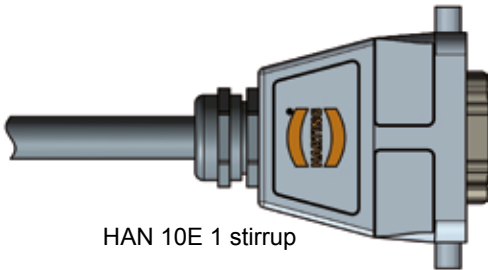
Feature	Standard	Options
Conductor material	Copper	-
Installation type	Permanent installation	-
Cable insulation	Polyvinyl chloride (PVC)	Polyurethane (PUR)
Protective sleeve	No	On request
Cable length	Motor cables: 1.5 m – 3.0 m – 5.0 m Mains cables: 1.5 m – 3.0 m – 5.0 m Daisy chain cables: 1.5 m – 3.0 m – 5.0 m Encoder cables: 1.5 m – 3.0 m – 5.0 m Brake resistor cables: 2.0 m – 3.0 m	On request

## Product overview –

### Motor cables

Depending on the motor, the following shielded motor connection cables are available.

Designation	Motor power [kW]	Certification	Part number for length [m]		
			1.5	3	5
SK CE-HQ8-K-MA-OE20-M4	0.12 – 0.37	EU	275 274 800	275 274 801	275 274 802
		UL		275 274 211	275 274 212
SK CE-HQ8-K-MA-OE25-M4	0.55 – 1.5	EU	275 274 805	275 274 806	275 274 807
		UL		275 274 216	275 274 217
SK CE-HQ8-K-MA-OE32-M4	2.2 – 3.0	EU	275 274 825	275 274 826	275 274 827
		UL		275 274 226	275 274 227
SK CE-HQ8-K-MA-OE32-M5	4.0	EU	275 274 830	275 274 831	275 274 832
		UL		275 274 231	275 274 232
SK CE-HQ8-K-MA-OE32-M6	5.5 – 9.2	EU	275 274 835	275 274 836	275 274 837
		UL		275 274 236	275 274 237
SK CE-HQ8-K-MA-H10E-M1B	0.12 – 4.0	EU	275 274 810	275 274 811	275 274 812

Frequency inverter/motor starter connection	Motor connection	Required motor option <sup>1</sup>
	 <p>Open ends</p>	ZKK
	 <p>HAN 10E 1 stirrup</p>	MS31 or MS31E

<sup>1</sup>For further information about motor options please refer to motor catalogue M7000

# MAINS CABLES /

## DAISY CHAIN CABLES

### Product overview – Mains cables

The following unshielded mains cables are available. A simple plug-in connection for frequency inverters can be achieved with the

HQ4 variant. With a further variant (HQ42) a 24 V DC supply can also be implemented.

Designation	24 V DC supply	Certification	Part number for length [m]		
			1.5	3	5
SK CE-HQ4-K-LE-OE	No	EU	275 274 840	275 274 841	275 274 842
		UL		275 274 241	275 274 242
SK CE-HQ42-K-LE-OE	Yes	EU	275 274 845	275 274 846	275 274 847
		UL		275 274 246	275 274 247

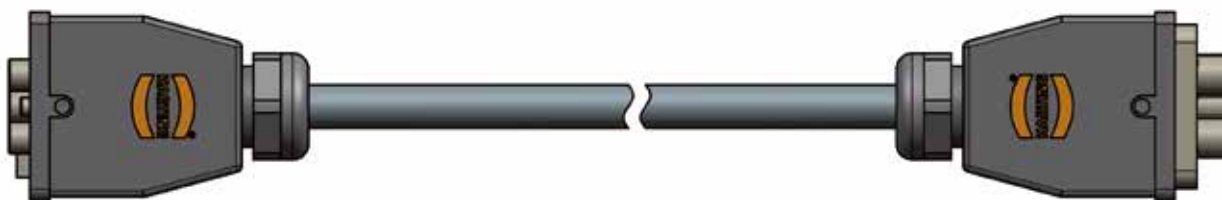


### Product overview – Daisy chain cables

A daisy chain cable is designed for looping the mains connection (plug connections on both sides) from one frequency inverter to

the next. The variants as for mains cables are available. These cables are also unshielded.

Designation	24 V DC supply	Certification	Part number for length [m]		
			1.5	3	5
SK CE-HQ4-K-LA-HQ4	No	EU	275 274 850	275 274 851	275 274 852
		UL		275 274 251	275 274 252
SK CE-HQ42-K-LA-HQ42	Yes	EU	275 274 855	275 274 856	275 274 857
		UL		275 274 256	275 274 257



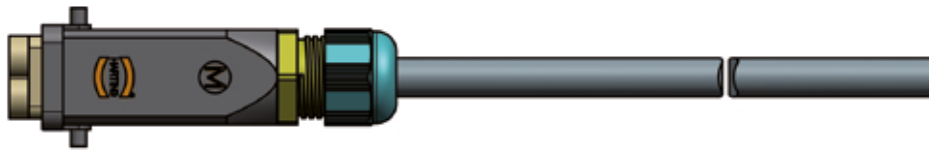


# BRAKE RESISTOR CABLE / CONTROL CABLES

## Product overview – Brake resistor cables

The following shielded cables are available for connecting an external brake resistor.

Designation	Certification	Part No. for length [m]	
		2	3
SK CE-HQ2-K-BRW5-OE	EU	275 274 881	275 274 899



## Product overview – Control cables

Control cables for connection to an encoder are typically connected with so-called “M12 plug connectors”.

The following system solutions are available for encoder connection.

Designation	Motors		Encoders <sup>1</sup>	Cable type	Control cable length Part No.
	IE1-3	IE4			
AG4 cable set consisting of 1x each SK CE-A5F-AGC-A5F SK CE-B4M-IGC-B4F	✓	✓	AG4 - 19 551 886	AG4 cable set	1.5 m - 275 274 640 3.0 m - 275 274 641 5.0 m - 275 274 642
SK CE-B4M-IG-A8F	✓		IG12P - 19 651 501 IG22P - 19 651 511 IG42P - 19 651 521	HTL without zero track	1.5 m - 275 274 675 3.0 m - 275 274 676 5.0 m - 275 274 677
SK CE-A5M-IG0-A5F		✓	IG22P5 - 19 651 910	HTL with zero track	1.5 m - 275 274 874 3.0 m - 275 274 876 5.0 m - 275 274 877
SK CE-A5M-IG0-A8F		✓	IG22P8 - 19 651 911	HTL with zero track	1.5 m - 275 274 645 3.0 m - 275 274 646 5.0 m - 275 274 647

<sup>1</sup> Further information about encoders can be obtained from motor catalogue M7000.

## **NORD DRIVESYSTEMS Group**

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